



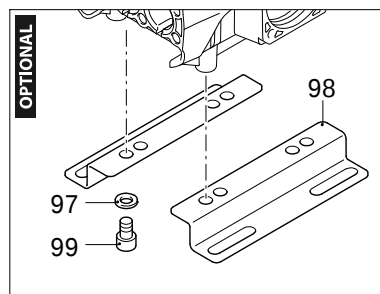
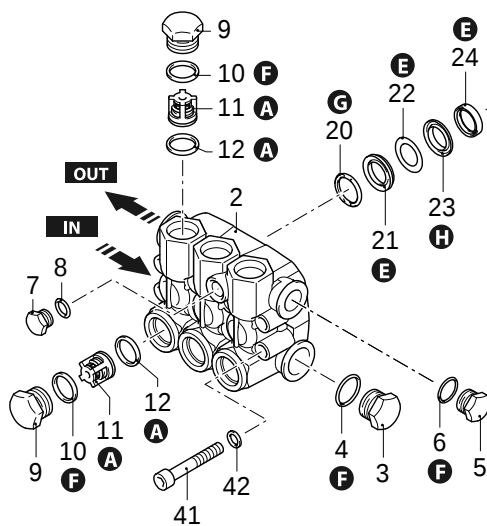
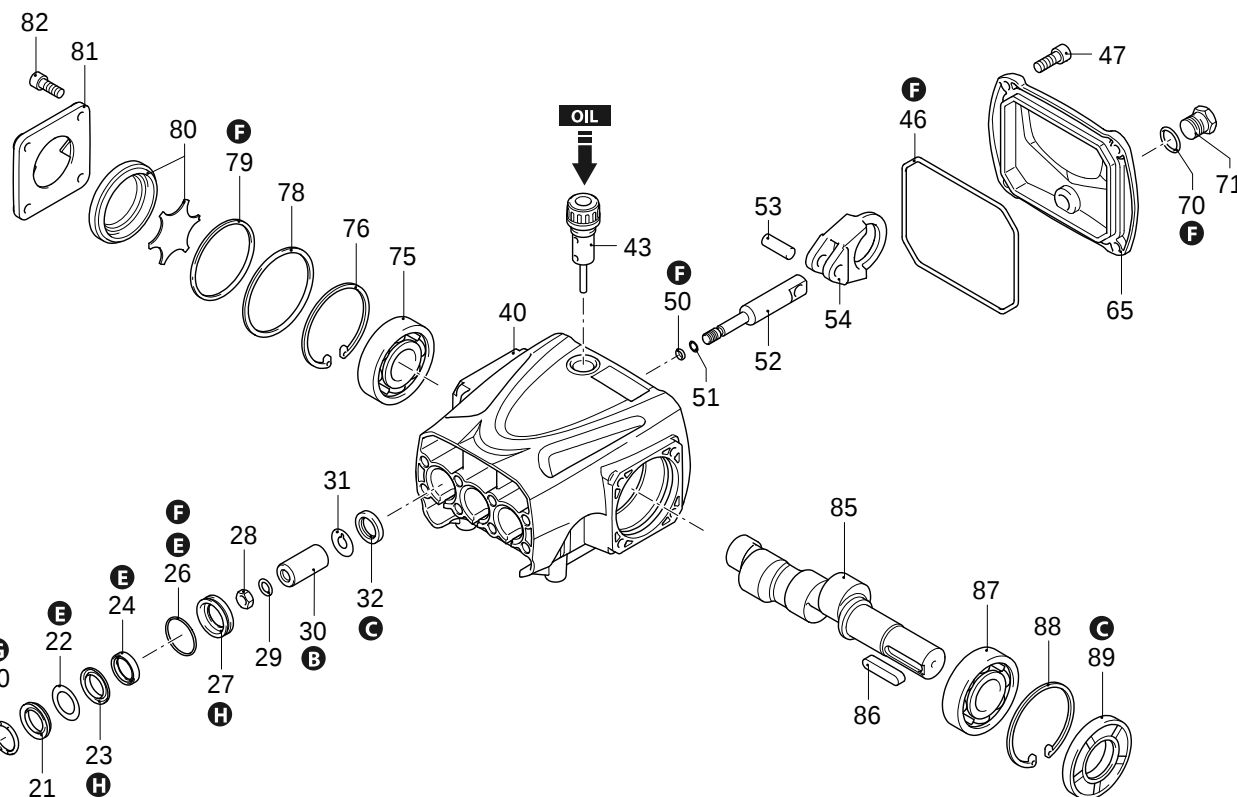
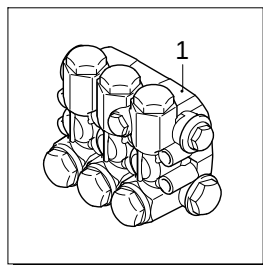
Series 322

RR

N

1450rpm

ø 24mm



AR_s322-01_018

09/10/2025



Series 322

RR

N

1450rpm

ø 24mm

P	Code	Description		Q	Assembly prescription	Validity	P	Code	Description		Q	Assembly prescription	Validity
1	3229200	Head assembly	Ø 18	1			75	1981210	Bearing		1		
2	3220020	Head		1			76	200390	Ring	seeger Øi 62	1		
3	820361	Plug	1/2" G brass	1	C=40Nm		78	3220780	Ring	Ø 61,8x57,8x0,5	1		
4	180101	O-ring	Ø 17,5x2	1	Lubricate with grease Molykote PG54		79	650560	O-ring	Ø 56,82x2,62	1	Lubricate with grease Molykote PG54	
5	1980740	Plug	3/8" G brass	1	C=20Nm		80	3229603	Oil level assembly		1		
6	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54		81	3200070	Support		1		
7	880581	Plug	1/4" G brass	1	C=15Nm / Loxeal 55-14		82	1200430	Screw	TCEI M6x16	4	C=10Nm / Loxeal 55-14	
8	820510	O-ring	Ø 10,82x1,78	1			85	3220310	Shaft	2 marked	1		
9	960090	Plug	brass	6	C=54Nm / Loxeal 55-14		86	3200230	Key		1		
10	960160	O-ring	Ø 17,86x2,62	6	Lubricate with grease Molykote PG54		87	1981210	Bearing		1		
11	1389051	Complete valve		6			88	200390	Ring	seeger Øi 62	1		
12	880830	O-ring	Ø 15,54x2,62	6	Lubricate with grease Molykote PG54		89	3220280	Ring	seal	1		
20	1780140	Ring	support Ø 18	3			97	1322640	Washer		4		
21	1780720	Water seal	Ø 18	3	Lubricate with grease Molykote PG54		98	3200210	Foot		2		
22	3200250	Ring	anti-extrusion	3			99	850250	Screw	TCEI M8x12	4	C=24,5Nm	
23	3220130	Piston guide	front Ø 18	3			100	3200142	Gasket	Ø 18	3	Lubricate with grease Molykote PG54	< 19/22
24	1260450	Water seal	Ø 18	3	Lubricate with grease Molykote PG54		101	3200260	Ring	anti-extrusion	3		< 19/22
26	770260	O-ring	Ø 23,52x1,78	3			102	3220120	Piston guide	rear Ø 18	3		< 19/22
27	3221030	Piston guide	rear Ø 18	3			A	2864	Valve kit		1		
28	1260110	Nut	M8	3	C=12Nm / Loxeal 55-14		B	2746	Piston kit	Ø 18	1		
29	1260100	Washer		3			C	42547	Oil seal kit		1		
30	1780080	Piston	Ø 18	3			E	42549	Water seal kit	Ø 18	1		< 19/22
31	1260091	Plate		3			E	47110	Water seal kit	Ø 18	1		
32	1260460	Oil seal		3			F	42550	Gasket kit		1		
40	3220010	Pump body		1			G	2745	Support ring kit	Ø 18	1		
41	800860	Screw	TCEI M8x55	8			H	42548	Piston guide kit	Ø 18	1		< 19/22
42	1381850	Washer		8			H	47109	Piston guide kit	Ø 18	1		
43	880130	Oil plug	with oil dipstick	1									
46	651540	O-ring	Ø 107,62x2,62	1									
47	3200220	Screw	TCEI 6x16	4	C=8Nm								
50	480480	O-ring	Ø 4,48x1,78	3									
51	1080550	Ring	anti-extrusion	3									
52	3220060	Piston	guide	3									
53	3220070	Pin		3									
54	3220040	Connecting-rod	aluminium	3	Lubricate with grease Molykote G807								
65	3220030	Cover		1									
70	820510	O-ring	Ø 10,82x1,78	1									
71	880581	Plug	1/4" G brass	1	C=15Nm / Loxeal 55-14								

Revision: 1

Oil type: SAE 15W40

Validity: < XX/YY = From week/year

Date: 09/10/2025

Oil quantity: 0,350 Kg

C=Tightening torque (Tolerance +0 ÷ -10%)

* = Not present for electric pump

23507 - RR 15.20 N